



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1307
Job Sheet 212925



Part No: 647.1307

Job Qty: 1 pcs

Part Name: EC145 T2 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 2/19/21 *dec 21*

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 647.1307 REV E IPP REV:A 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:B 18.05.02 AS PER REV:E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/19/21		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S321557



Part: 647.1307

Job No: 212925

Serial No/Batch: S321557

Revision: E

Inspector:

Exp Date:

Instructions: FAA STC SR02290LA 16/06/14, T6 STC LoA RI

DAS
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9-89

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	2/19/21	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	2/19/21	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
135	DC - 1 - B4B	1 pcs	2/19/21	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

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140 QC 21 - SA	1 pcs	2/19/21	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	DEC 18 2020
				QC 21 - SA - 28	

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Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.1307 Location: _____ EXPIRY DATE OF: RTV Loctite 598:

MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____ SEALANT

PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND

PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1307

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

018626

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314316
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314317
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312691
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5312295
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5305213
601.3004	26S8-11 Camloc Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5314723
601.3005	2600-L-W Camloc Retainer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124751
601.3011	P-Seal	3 ft (3 ea)	110-Packaging 1 - Pick Kit	5098974
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5319850
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5317158
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312273
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312102
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248280
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
647.1703	Skid Deflector Assembly	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308751x1/5318047x1
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100801
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5270895
647.1813	Angle	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	M125082
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100792
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100789
647.1816	Support LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125082
647.1817	Support RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125082
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101874
647.1910	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	F922226
647.1911	Bracket RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304730
647.1912	Bracket LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5266750
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M130388
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5300087
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5303184
647.2112	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304816
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304864
647.2201	Cross Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M132104
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5311548
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5311551
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5282919
26R16-1	Camloc Receptacle - 601.3006	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5287888
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5304336
91292A080	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5314907
93475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5300476
93625A300	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5300383
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5304745
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5309679
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5303869

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AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5301291
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134680
CCR264SS-3-03	Cherry Rivet see item CCR264SS3-3	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5314651
CCR264SS3-04	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5301019
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5249574
CR3213-4-3	Rivet, Cherry	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5249593
CR3213-4-4	Rivet, Cherry	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5316127
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309214
CR3213-4-6	Rivet	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	5265289
CR3213-4-7	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	FM126320-32
CR3213-4-8	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5240533
CR3213-6-6	Rivet (601.2995)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	F123785-45
LN9023A8-1.4544.9	Lock Tab	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5301496
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5299803
MS21042-08	Use MS21042L08	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5307361
MS21042-3	Nut use MS21042L3 per QSI 017	46 Ea (46 ea)	110-Packaging 1 - Pick Kit	5306113
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5292343
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5318178
MS21266-2N	Grommet	1,1000 Ea (1.1 ea)	110-Packaging 1 - Pick Kit	5227859
MS24694-C52	Screw	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5301255
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	55044221
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5306830
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5193498
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5298200
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	F124326-2
MS27039-1-15	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5312239
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248039
MS27039-1-20	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228011
MS27039C1-06	Screw (601.2459)	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5319795
NAS1149F0332P	Washer (AN960-10L)	104 Ea (104 ea)	110-Packaging 1 - Pick Kit	5309801
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5316414
NAS1149FN832P	Washer (AN960-8)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5316423
NAS1834C3-300	Insert	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM128686
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5315014

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	26R16-1	2	32	0
	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	36	0
	601.2045	1	9	0
	601.2999	3	37	0
	601.3004	2	10	0
	601.3005	2	22	0
	601.3011	3	90	0
	647.0112	8	60	0
	647.1402	1	2	0
	647.1403	1	2	0
	647.1601	1	8	0
	647.1602	1	13	0
	647.1610	1	13	0
	647.1703	2	3	0
	647.1810	1	43	0
	647.1811	2	30	0
	647.1812	13	190	0
	647.1813	2	28	0
	647.1814	1	30	0
	647.1815	1	17	0
	647.1816	1	11	0
	647.1817	1	11	0
	647.1818	1	38	0
	647.1910	4	19	0
	647.1911	1	2	0
	647.1912	1	11	0

647.1913	1	30	0
647.1914	1	20	0
647.1915	1	24	0
647.2010	2	8	0
647.2011	2	8	0
647.2112	1	6	0
647.2113	1	4	0
647.2201	1	4	0
647.2510	4	38	0
647.2511	4	37	0
647.3201	1	16	0
90965A160	3	36	0
91292A080	4	4	0
93475A270	8	3	0
93625A300	4	11	0
AN3-11A	12	96	0
AN3-15A	5	84	0
AN3-4A	2	101	0
AN3C10A	2	6	0
AN4CH6A	1	39	0
CCR264SS-3-03	12	287	0
CCR264SS3-04	12	42	0
CCR274SS-3-03	4	145	0
CR3213-4-2	2	242	0
CR3213-4-3	22	407	0
CR3213-4-4	4	199	0
CR3213-4-5	8	256	0
CR3213-4-6	11	266	0
CR3213-4-7	16	97	0
CR3213-4-8	12	101	0
CR3213-6-6	8	16	0
LN9023A8-1.4544.9	8	3	0
LN9037-08018	8	166	0
MS21042-08	5	0	0
MS21042-3	46	341	0
MS21042L4	4	1,918	0
MS21047-3	12	173	0
MS21266-2N	1	25	0
MS24694-C52	10	50	0
MS27039-08-07	1	225	0
MS27039-08-13	4	81	0
MS27039-1-07	3	160	0
MS27039-1-10	6	367	0
MS27039-1-14	4	374	0
MS27039-1-15	4	103	0
MS27039-1-17	2	100	0
MS27039-1-20	4	70	0
MS27039C1-06	18	10	0
NAS1149F0332P	104	2,114	0
NAS1149F0432P	8	380	0
NAS1149FN832P	10	1,868	0
NAS1834C3-300	2	96	0
NAS6604-66	4	13	0

Part Specifications

Specifications could not be found.

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